

CLASSIFICATION OF FIRE RESISTANCE

FIRES-CR-047-13-AUPE

Wall made of self-supporting double skin metal faced insulating panels with PIR core, type "Marcegaglia Parete Labirynto PGB PL", 100 mm thick

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CLASSIFICATION OF FIRE RESISTANCE IN ACCORDANCE WITH EN 13501-2: 2007 + A1: 2009 with direct field of application

FIRES-CR-047-13-AUPE

Name of the product: Wall made of self-supporting double skin metal faced insulating panels with PIR core, type "Marcegaglia Parete Labirinto PGB PL", 100 mm thick

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1. INTRODUCTION

This classification report defines the resistance to fire classification assigned to element, Wall made of self-supporting double skin metal faced insulating panels with PIR core, type "Marcegaglia Parete Labirynto PGB PL", 100 mm thick, in accordance with the procedures given in EN 13501-2: 2007 + A1: 2009.

2. DETAILS OF CLASSIFIED PRODUCT

2.1 GENERAL

Product, Wall made of self-supporting double skin metal faced insulating panels with PIR core, type "Marcegaglia Parete Labirynto PGB PL", 100 mm thick, is defined as a non-loadbearing wall with fire separating function used as either partition or external wall acc. to EN 14509.

2.2 PRODUCT DESCRIPTION

Product is a non-loadbearing wall made of sandwich panels "Marcegaglia Parete Labirynto PGB PL" with polyisocyanurate core, 100 mm thick – horizontal orientation of the panels.

Dimensions

Width of panel	1000 mm
panel thickness	100 mm
overlap of joints	14,3 mm

The joints of the panel are stitched from both sides by steel self-drilling screws SL2-T-A14-4,8 x 20 spaced 650 mm.

More detailed information about product construction is shown in the test report No. FIRES-FR-032-12-AUNE, issued by FIRES, s.r.o., Batizovce, Slovak Republic on 12. 03. 2013.

2.3 PRODUCT FIXATION

Panels are fixed to the steel profiles by steel self-drilling screws SDT14-A19 5,5 x 142, 3 pieces on each panels edge.

More detailed information about product construction is shown in test report [1].

3. TEST REPORTS IN SUPPORT OF CLASSIFICATION

3.1 TEST REPORTS

No.	Name of laboratory	Name of sponsor	Test report No.	Date of the test	Test method
[1]	FIRES, s.r.o., Batizovce, SK	Marcegaglia Poland Sp. Z o.o., Praszka, Poland	FIRES-FR-032-13-AUNE	05. 03. 2013	EN 1364-1: 1999

[1] Test specimen was conditioned according to EN 1363-1 before the fire resistance test



3.2 TEST RESULTS

No./ Test method	Parameter	Results	
[1] EN 1364-1: 1999	applied load	—	
	supporting construction	vertically steel L - profiles (60 x 60 x 4) mm, placed in distance 3000 mm	
	temperature curve	standard temperature/time curve	
	loadbearing capacity	—	
	integrity	cotton pad	41 minutes no failure
		gap gauges	41 minutes no failure
		sustained flaming	41 minutes
	thermal insulation	average temperature	36 minutes
		maximum temperature	20 minutes
	radiation	41 minutes no failure	
	achieved deflection 100 mm	16 minutes	
	mechanical action	—	

[1] The fire test was terminated in the 42nd minute because of the specimen integrity failure.

4. CLASSIFICATION AND FIELD OF APPLICATION

4.1 REFERENCE OF CLASSIFICATION

Classification of partition has been carried out in accordance with classes defined in clause 7.5.2 of EN 13501-2: 2007 + A1: 2009.

Classification of external wall has been carried out in accordance with classes defined in 7.5.3 of EN 13501-2: 2007 + A1: 2009.

4.2 CLASSIFICATION

4.2.1 CLASSIFICATION OF PARTITION

The element, Wall made of self-supporting double skin metal faced insulating panels with PIR core, type "Marcegaglia Parete Labirynto PGB PL", 100 mm thick, is classified according to the following combinations of performance parameters and classes as appropriate:

**Fire resistance classification:
E 30 / EI 20 / EW 30**

4.2.2 CLASSIFICATION OF EXTERNAL WALL

The element, Wall made of self-supporting double skin metal faced insulating panels with PIR core, type "Marcegaglia Parete Labirynto PGB PL", 100 mm thick, is classified according to the following combinations of performance parameters and classes as appropriate:

**Fire resistance classification:
E 30 (i« o) / EI 15 (i« o)* / EW 30 (i« o)**

* EN 13501-2, paragraph 7.5.3.4 does not define class EI 20 but the product meets criteria of insulation during 20 minutes



4.3 FIELD OF APPLICATION

This classification is valid for the following end use applications:

Metal facings	changes in thickness of metal facing is allowed up to $\pm 50\%$;
	changes in geometry of metal facing is allowed;
	changes in type of material of metal facing is allowed for all grades of tested normal steel and stainless steel;
	profile geometry of facing is valid for any profile change; valid for all coatings and colors applied on exposed wall side;
Core	changes in type of core is not allowed;
	changes in density of bulk of PIR core are allowed up to $\pm 10\%$;
	changes in chemical system and blowing agent are not allowed;
Joint construction	increase in overlap of the metal facing at the panel to panel joint is allowed provided that others dimensions are not changed;
	increase in the depth of tongue and groove is allowed but no decrease;
	changes in thicknesses in the tongue and groove are allowed up to $\pm 50\%$;
	joints shall be stitched from both sides by steel self-drilling screws SL2-T-A14-4,8 x 20 in spacing of 650 mm;
Panel orientations	changes in orientation of panels (vertical or horizontal) are allowed;
Change of the dimensions	decrease in the panels width is allowed;
	increase in the panels width is allowed up to 1 200 mm;
	increase in the thickness of panel core is allowed;
	in case of wall made of vertically oriented sandwich panels: <ul style="list-style-type: none"> - the length (width) of the wall can be increased; - the height of the wall can be increased above 3000 mm but maximal up to 4000 mm under condition, that fire resistance classification shall be reduced to EI15 minutes and expansion allowances are increased pro-rata;
	in case of wall made of horizontally oriented sandwich panels: <ul style="list-style-type: none"> - the height of the wall can be increased; - the length (width) of the wall can be increased above 3000 mm but maximal up to 4000 mm under condition, that fire resistance classification shall be reduced to EI15 minutes and expansion allowances are increased pro-rata;
Span length	decrease in distance between supports is allowed ($< 3\ 000$ mm);
	increase in distance between supports is allowed ($> 3\ 000$ mm maximal up to 4000 mm) under conditions stated hereinbefore under point: Change of the dimensions;
Fixing to the supporting construction	wall is fixed to the steel supports with the same or greater fire resistance than the product fire resistance; each of panels is fixed to 2 steel bearing supports <ul style="list-style-type: none"> - oriented vertically (in case of horizontal installation of panels), - oriented horizontally (in case of vertical installation of panels), by steel self-drilling screws minimal \varnothing (5,5 x 142) mm, 3 pieces on each panels edge. Increase in amount of self-drilling screws is allowed.



5. LIMITATIONS

This classification document does not represent type approval or certification of the product.

The classification is valid provided that the product, field of application and standards and regulations are not changed.

Approved:

Ing. Štefan Rástocký
leader of the testing laboratory



Signed:

Silvia Zajacová
technician of the testing laboratory